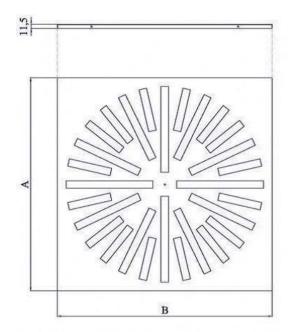


DAM01

Helical-effect diffuser with radially arranged adjustable deflectors with a high induction ratio (mixing capacity) between the injected and the ambient air. Made up of a plate with holes inside which adjustable plastic deflectors are housed suitable for use at high operating temperatures.

The helical flow of the air injected can be oriented clockwise, anticlockwise or alternating by changing the position of the deflectors.

TECHNICAL SPECIFICATION AND USAGE LIMIT									
INSTALLATION HEIGHT	APPLICATIONS	MATERIAL	SURFACE FINISH	COLOR	FASTENING				
2,5 to 4 m	The diffuser can also be used for air return; in this case it is supplied without deflecting fins. The deflectors can also be oriented after the diffuser has been installed in order to make adjustments to optimise airflow in the room once the system is running.	Painted steel panel, ABS supports and black PVC deflectors	Epoxy powder coating resistant to impact and abrasion	RAL 9010 white. On request, coating in non- standard RAL colors.	by means of side screws or a central screw				



GREEN BUILDING

Thanks also to the support of GreenMap, products manufactured by Tecnica srl contribute to obtain the credits of the major international rating systems for suistainable buildings:



LEED

Contributes to credits: IP, EA, MR



WELL

Contributes to credits: MATERIALS, COMMUNITY



BREEAM

Contributes to credits: MAN, WST

For further details about specific contributions to the credits indicated, contact Tecnica Srl

TECHNICAL DATA									
Model	Ø A [mm]	Ø B [mm]							
DAM01 300	295	295							
DAM01 400	395	395							
DAM01 500	495	495							
DAM01 600	595	595							
DAM01 625	625	625							
DAM01 800	795	795							

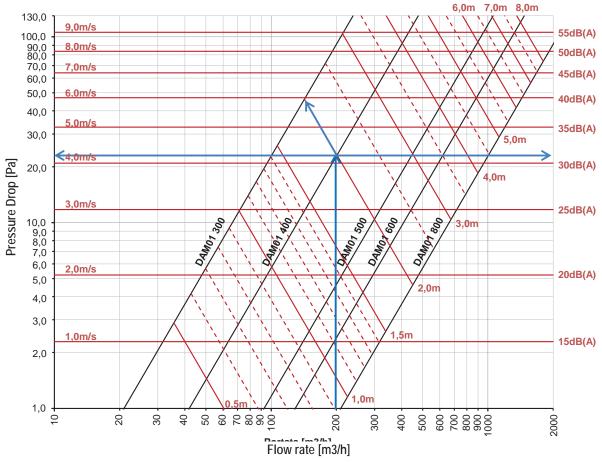


APPLICATIONS									
		+- ×=	REACH	RoHS	<u> Ím</u>		*		
Residential	Easy Pack	Calculation Method	REACH Certificate	RoHS Certificate	Industry	Building	Air Conditioning	Interior design	

*on request

Selection charts

Flow Rate / Pressure Drop Air Otlet Speed / Noise Level / Horizontal Throw (Vt.: 0,25m/s)



C A L C U L A T I O N (input data)							
Total Flow Rate	2000 m ³ /h						
Max Noise Level	35dB(A)						
Number of diffusers expected	10pz.						
Horizontal Isother- mal Throw	2,00m						

SELECTION							
Model	DAM01 400						
Flow Rate	200 m ³ /h						
Pressure Drop	+/- 23Pa						
Noise Level	33dB(A)						
Inlet Air Speed	Flow Rate/ (Ak * 3600) = 4,17m/s						
Horizontal Isother- mal Throw	2,0m						

Diagram 1

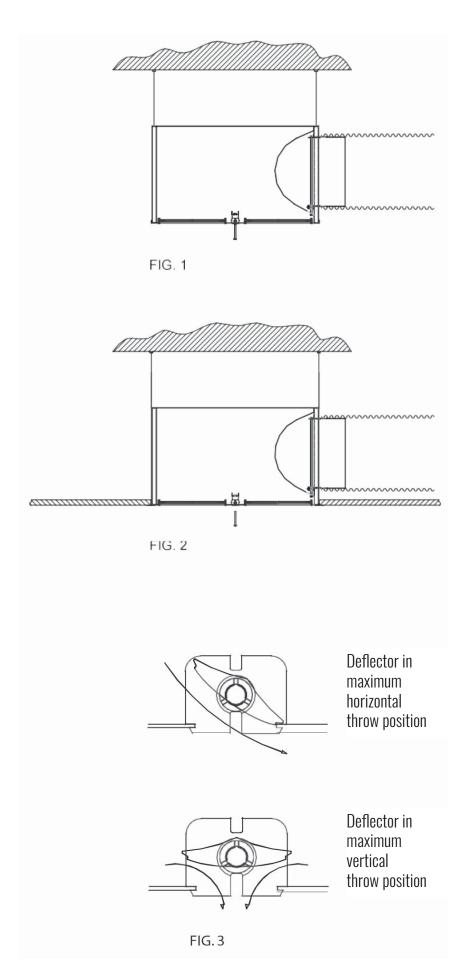
The diagram shows the diffuser pressure drop based on the flow rate with relative indication of the noise level without environmental attenuation, air outlet speed and horizontal throw with terminal speed equal to 0.25m/s.

Note: Pressure drop data shown in the diagram refer to the diffuser with the damper fully open.



			Vi (m/sec)									
MODEL	DESCRIPTION	U.M.	1	2	3	4	5	6	7	8	9	10
DAM01 300 Ak: 0,0067m2	Flow Rate	m3/h	24	48	72	96	120	144	168	192	215	239
	Pressure Drop	Pa	1	5	12	21	33	47	64	84	106	131
	Horizontal Throw Vt 0,25m/s	mt	0,3	0,7	1,0	1,3	1,7	2,0	2,4	2,7	3,0	3,4
	Noise Level	dB(A)	15	20	25	30	35	40	45	50	55	60
	Flow Rate	m3/h	48	96	144	192	239	287	335	383	431	479
DAM01	Pressure Drop	Pa	1	5	12	21	33	47	64	84	106	131
400 Ak: 0,0133m2	Horizontal Throw Vt 0,25m/s	mt	0,5	1,0	1,4	1,9	2,4	2,9	3,3	3,8	4,3	4,8
	Noise Level	dB(A)	15	20	25	30	35	40	45	50	55	60
	Flow Rate	m3/h	106	212	318	424	530	636	742	848	954	1060
DAM01	Pressure Drop	Pa	1	5	12	21	33	47	64	84	106	131
500 Ak: 0,0295m2	Horizontal Throw Vt 0,25m/s	mt	0,7	1,4	2,1	2,8	3,5	4,2	5,0	5,7	6,4	7,1
	Noise Level	dB(A)	15	20	25	30	35	40	45	50	55	60
	Flow Rate	m3/h	148	295	443	590	738	886	1033	1181	1328	1476
DAM01	Pressure Drop	Pa	1	5	12	21	33	47	64	84	106	131
600 Ak: 0,0410m2	Horizontal Throw Vt 0,25m/s	mt	0,8	1,7	2,5	3,3	4,2	5,0	5,8	6,7	7,5	8,4
	Noise Level	dB(A)	15	20	25	30	35	40	45	50	55	60
	Flow Rate	m3/h	148	295	443	590	738	886	1033	1181	1328	1476
DAM01	Pressure Drop	Pa	1	5	12	21	33	47	64	84	106	131
625 Ak: 0,0410m2	Horizontal Throw Vt 0,25m/s	mt	0,8	1,7	2,5	3,3	4,2	5,0	5,8	6,7	7,5	8,4
	Noise Level	dB(A)	15	20	25	30	35	40	45	50	55	60
	Flow Rate	m3/h	239	479	718	958	1197	1436	1676	1915	2155	2394
DAM01 800 Ak: 0,0665m2	Pressure Drop	Pa	1	5	12	21	33	47	64	84	106	131
	Horizontal Throw Vt 0,25m/s	mt	1,1	2,1	3,2	4,3	5,3	6,4	7,4	8,5	9,6	10,6
	Noise Level	dB(A)	15	20	25	30	35	40	45	50	55	60

ASSEMBLY INSTRUCTION



Easy installation, adjustments and maintenance. The diffusers are fastened to the plenum by means of side screws or a central screw.

Adjustment

The airflow distribution is manually adjusted by acting on the deflectors that are fitted with a snap positioning device so that they stay in position during operation.

Fig. 1 Installation with plenum fastened on the ceiling

- Hang the plenum on the ceiling using brackets or chains fastened on the plenum whose outer edge can be drilled.
- Fit the flexible duct on the connecting sleeve and fasten it with a hose clamp.
- Make a preliminary adjustment to the damper by acting on the pin with Allen screw and tightening the hexagonal-head screw that fastens the pin.
- Fit the diffuser using either a central screw screwing it onto the plenum bridge (if provided) or 4 self-tapping side screws.

Fig. 2 Installation on the false ceiling

- Hang the false ceiling elements on the ceiling.
- Make a preliminary adjustment to the damper by acting on the pin with Allen screw and tightening the hexagonalhead screw that fastens the pin.
- Fit the flexible duct on the connecting sleeve and fasten it with a hose clamp.
- Fit the diffuser using either a central screw screwing it onto the plenum bridge (if provided) or 4 self-tapping side screws.
- Rest the diffuser pre-fitted on the plenum on the square space of the false ceiling.

Fig. 3 Movable deflector adjustment

• The movable deflectors can be adjusted from an angle of 0° (maximum vertical throw position used in heating) to a maximum angle (maximum horizontal throw position used in cooling).

The deflectors are fitted with a snap positioning device in order to guarantee accuracy and always correct positioning even with high flow rates and velocities.

